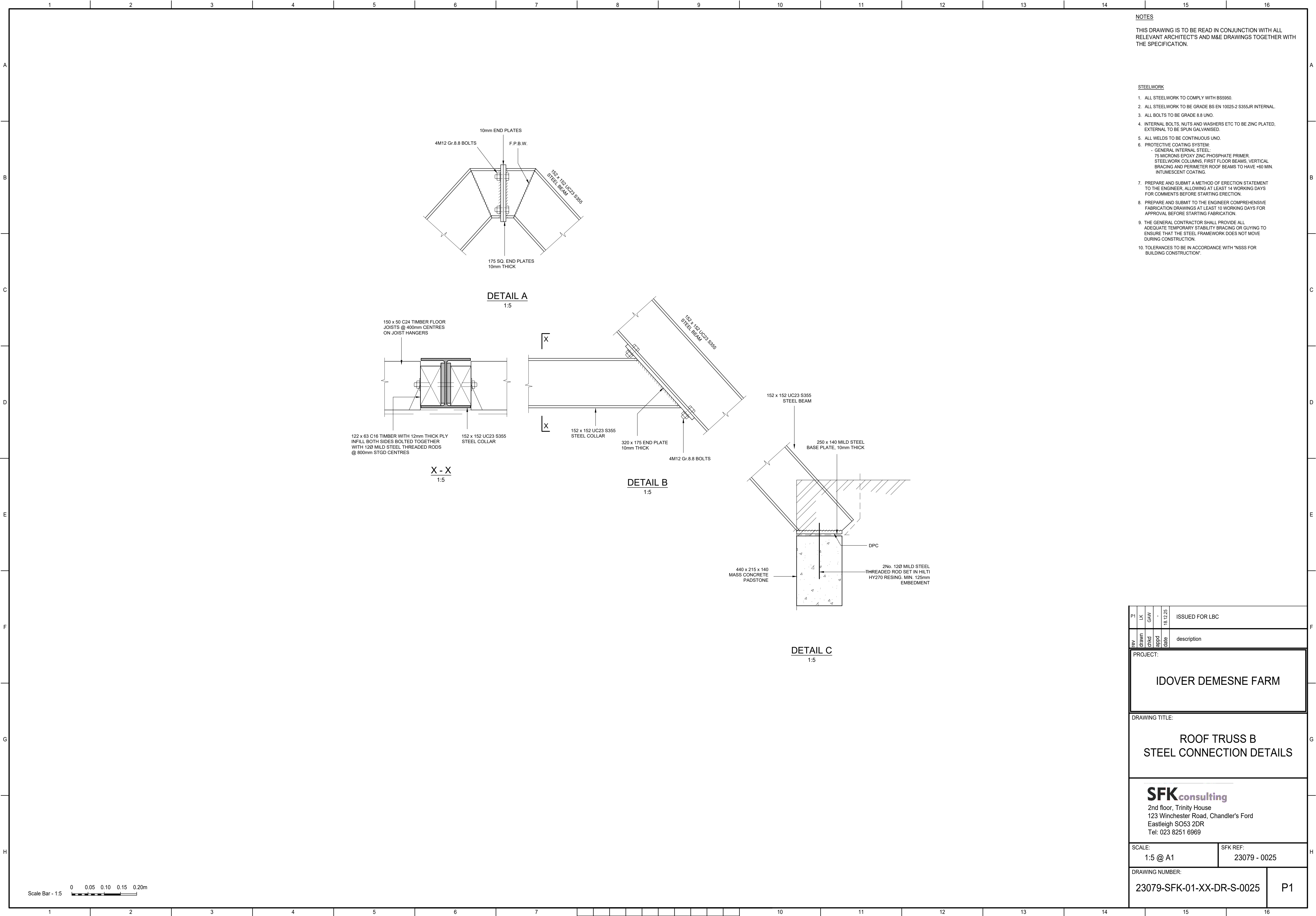




NOTES

THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT ARCHITECT'S AND M&E DRAWINGS TOGETHER WITH THE SPECIFICATION.

- STEELWORK**
1. ALL STEELWORK TO COMPLY WITH BS5950.
 2. ALL STEELWORK TO BE GRADE BS EN 10025-2 S355JR INTERNAL.
 3. ALL BOLTS TO BE GRADE 8.8 UNO.
 4. INTERNAL BOLTS, NUTS AND WASHERS ETC TO BE ZINC PLATED, EXTERNAL TO BE SPUN GALVANISED.
 5. ALL WELDS TO BE CONTINUOUS UNO.
 6. PROTECTIVE COATING SYSTEM:
- GENERAL INTERNAL STEEL:
75 MICRONS EPOXY ZINC PHOSPHATE PRIMER.
STEELWORK COLUMNS, FIRST FLOOR BEAMS, VERTICAL BRACING AND PERIMETER ROOF BEAMS TO HAVE +60 MIN. INTUMESCENT COATING.
 7. PREPARE AND SUBMIT A METHOD OF ERECTION STATEMENT TO THE ENGINEER, ALLOWING AT LEAST 14 WORKING DAYS FOR COMMENTS BEFORE STARTING ERECTION.
 8. PREPARE AND SUBMIT TO THE ENGINEER COMPREHENSIVE FABRICATION DRAWINGS AT LEAST 10 WORKING DAYS FOR APPROVAL BEFORE STARTING FABRICATION.
 9. THE GENERAL CONTRACTOR SHALL PROVIDE ALL ADEQUATE TEMPORARY STABILITY BRACING OR GUYING TO ENSURE THAT THE STEEL FRAMEWORK DOES NOT MOVE DURING CONSTRUCTION.
 10. TOLERANCES TO BE IN ACCORDANCE WITH 'NBS5 FOR BUILDING CONSTRUCTION'.

P1	LK	GW	18/12/25	ISSUED FOR LBC
rev	drawn	checked	approved	description
PROJECT:				
IDOVER DEMESNE FARM				
DRAWING TITLE:				
ROOF TRUSS B STEEL CONNECTION DETAILS				
SFK consulting 2nd floor, Trinity House 123 Winchester Road, Chandler's Ford Eastleigh SO53 2DR Tel: 023 8251 6969				
SCALE:			SFK REF:	
1:5 @ A1			23079 - 0025	
DRAWING NUMBER:				P1
23079-SFK-01-XX-DR-S-0025				