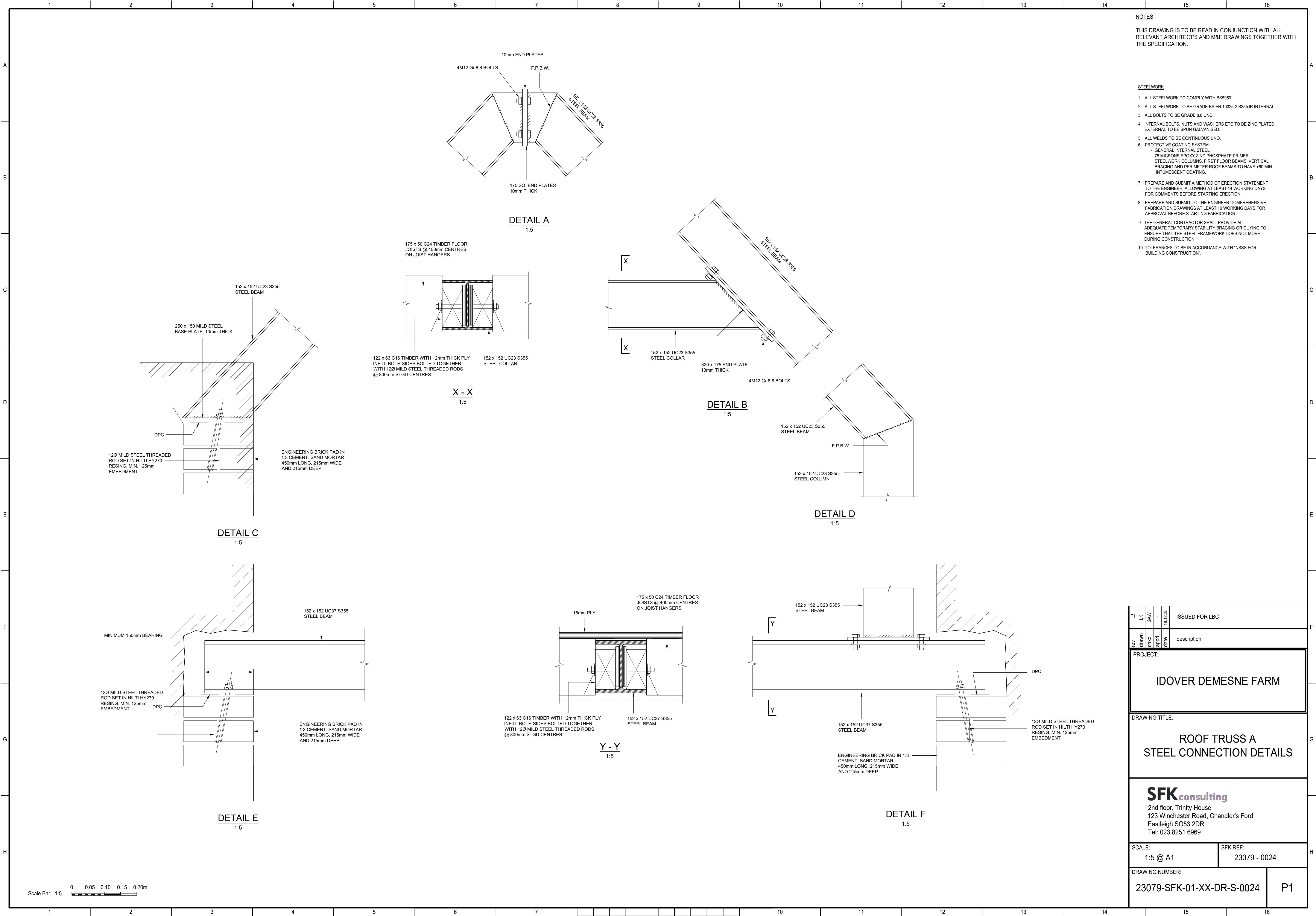




- NOTES**
- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT ARCHITECT'S AND M&E DRAWINGS TOGETHER WITH THE SPECIFICATION.
- STEELWORK**
- ALL STEELWORK TO COMPLY WITH BS5950.
 - ALL STEELWORK TO BE GRADE BS EN 10025-2 S355JR INTERNAL.
 - ALL BOLTS TO BE GRADE 8.8 UNO.
 - INTERNAL BOLTS, NUTS AND WASHERS ETC TO BE ZINC PLATED, EXTERNAL TO BE SPUN GALVANISED.
 - ALL WELDS TO BE CONTINUOUS UNO.
 - PROTECTIVE COATING SYSTEM:
GENERAL INTERNAL STEEL:
75 MICRONS EPOXY ZINC PHOSPHATE PRIMER.
STEELWORK COLUMNS, FIRST FLOOR BEAMS, VERTICAL BRACING AND PERIMETER ROOF BEAMS TO HAVE +60 MIN. INTUMESCENT COATING.
 - PREPARE AND SUBMIT A METHOD OF ERECTION STATEMENT TO THE ENGINEER, ALLOWING AT LEAST 14 WORKING DAYS FOR COMMENTS BEFORE STARTING ERECTION.
 - PREPARE AND SUBMIT TO THE ENGINEER COMPREHENSIVE FABRICATION DRAWINGS AT LEAST 10 WORKING DAYS FOR APPROVAL BEFORE STARTING FABRICATION.
 - THE GENERAL CONTRACTOR SHALL PROVIDE ALL ADEQUATE TEMPORARY STABILITY BRACING OR GUYING TO ENSURE THAT THE STEEL FRAMEWORK DOES NOT MOVE DURING CONSTRUCTION.
 - TOLERANCES TO BE IN ACCORDANCE WITH 'NBS' FOR BUILDING CONSTRUCTION'.

P1	LK	GW	18/12/25	ISSUED FOR LBC
rev	drawn	checked	approved	date
				description
PROJECT:				
IDOVER DEMESNE FARM				
DRAWING TITLE:				
ROOF TRUSS A STEEL CONNECTION DETAILS				
SFKconsulting 2nd floor, Trinity House 123 Winchester Road, Chandler's Ford Eastleigh SO53 2DR Tel: 023 8251 6969				
SCALE:		SFK REF:		
1:5 @ A1		23079 - 0024		
DRAWING NUMBER:				P1
23079-SFK-01-XX-DR-S-0024				